

CRIMPING PARAMETERS CHART

inches

HOSES	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1 1/4"	1 1/2"	2"
TEKNO/15N EN 853 15N - SAE 100 B147	0.630	0.709	0.732	0.807	0.921	1.063	1.213	1.539	1.909	2.244	2.732
TEKNO/25N EN 853 25N - SAE 100 B247	0.657	0.748	0.772	0.839	0.960	1.102	1.260	1.587	2.008	2.333	2.862
TEKNO/15T EN 853 15T	0.598	0.677	0.700	0.767	0.880	1.010	1.168	1.457	1.835	2.087	2.606
TEKNO/25T EN 853 25T	0.625	0.716	0.740	0.807	0.920	1.050	1.208	1.497	1.875	2.127	2.646
TEKNO/15C EXCEED AN87 15C	0.591	0.642	0.732	0.894	1.039	1.161	1.492	1.764	2.000	2.343	2.543
TEKNO/25C EXCEED AN87 25C	0.625	0.716	0.740	0.807	0.920	1.050	1.208	1.497	1.875	2.127	2.646

HOSES	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1 1/4"	1 1/2"	2"
TEKNO/3000	0.598	0.677	0.700	0.767	0.880	1.010	1.168	1.457	1.835	2.087	2.606
TEKNO/4000	0.625	0.716	0.740	0.807	0.920	1.050	1.208	1.497	1.875	2.127	2.646
TEKNO/5000	0.652	0.743	0.767	0.834	0.955	1.097	1.255	1.544	1.922	2.174	2.693
TEKNO/6000	0.679	0.770	0.794	0.861	0.982	1.124	1.282	1.571	1.949	2.201	2.720
TEKNO/7300	0.706	0.797	0.821	0.888	1.009	1.151	1.309	1.598	1.976	2.228	2.747

HOSES	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1 1/4"	1 1/2"	2"
TEKNO/15S EN 853 15S - SAE 100 B112	0.598	0.677	0.700	0.767	0.880	1.010	1.168	1.457	1.835	2.087	2.606
TEKNO/25S EN 853 25S - SAE 100 B212	0.625	0.716	0.740	0.807	0.920	1.050	1.208	1.497	1.875	2.127	2.646
TEKNO/35S EN 853 35S - SAE 100 B312	0.652	0.743	0.767	0.834	0.955	1.097	1.255	1.544	1.922	2.174	2.693

HOSES	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1 1/4"	1 1/2"	2"
PTFE HOSES	0.433	0.516	0.539	0.638	0.819	0.874	1.098	1.358	1.618	1.878	2.138
TERMOPLASTIC HOSES	0.433	0.516	0.539	0.638	0.819	0.874	1.098	1.358	1.618	1.878	2.138

HOSES	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1 1/4"	1 1/2"	2"
SEWER CLEANING	0.591	0.642	0.732	0.894	1.039	1.161	1.492	1.764	2.000	2.343	2.543
CLEANER HOSES	0.591	0.642	0.732	0.894	1.039	1.161	1.492	1.764	2.000	2.343	2.543

HOSES	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1 1/4"	1 1/2"	2"
EVEREST/3000	0.598	0.677	0.700	0.767	0.880	1.010	1.168	1.457	1.835	2.087	2.606
EVEREST/4000	0.625	0.716	0.740	0.807	0.920	1.050	1.208	1.497	1.875	2.127	2.646
EVEREST/5000	0.652	0.743	0.767	0.834	0.955	1.097	1.255	1.544	1.922	2.174	2.693

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EVEREST/6000	0.679	0.770	0.794	0.861	0.982	1.124	1.282	1.571	1.949	2.201	2.720
EVEREST/6000 4C	0.679	0.770	0.794	0.861	0.982	1.124	1.282	1.571	1.949	2.201	2.720

HOSES	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1 1/4"	1 1/2"	2"
DOLOMIT/15N EN 853 15N - SAE 100 B147	0.630	0.709	0.732	0.807	0.921	1.063	1.213	1.539	1.909	2.244	2.732
DOLOMIT/25N EN 853 25N - SAE 100 B247	0.657	0.748	0.772	0.839	0.960	1.102	1.260	1.587	2.008	2.333	2.862
DOLOMIT/15C EXCEED AN87 15C	0.591	0.642	0.732	0.894	1.039	1.161	1.492	1.764	2.000	2.343	2.543

HOSES	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1 1/4"	1 1/2"	2"
TEKNOJET/15N EN 853 15N - SAE 100 B147	0.630	0.709	0.732	0.807	0.921	1.063	1.213	1.539	1.909	2.244	2.732
TEKNOJET/25N EN 853 25N - SAE 100 B247	0.657	0.748	0.772	0.839	0.960	1.102	1.260	1.587	2.008	2.333	2.862

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TEKNOJET/25C EXCEED AN87 25C	0.625	0.716	0.740	0.807	0.920	1.050	1.208	1.497	1.875	2.127	2.646

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TEKNOJET/3000	0.598	0.677	0.700	0.767	0.880	1.010	1.168	1.457	1.835	2.087	2.606
TEKNOJET/4000	0.625	0.716	0.740	0.807	0.920	1.050	1.208	1.497	1.875	2.127	2.646

HOSES	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1 1/4"	1 1/2"	2"
TEKNOJET/5000	0.652	0.743	0.767	0.834	0.955	1.097	1.255	1.544	1.922	2.174	2.693
TEKNOJET/6000	0.679	0.770	0.794	0.861	0.982	1.124	1.282	1.571	1.949	2.201	2.720

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TEKNOJET/15S EN 853 15S - SAE 100 B112	0.598	0.677	0.700	0.767	0.880	1.010	1.168	1.457	1.835	2.087	2.606
TEKNOJET/25S EN 853 25S - SAE 100 B212	0.625	0.716	0.740	0.807	0.920	1.050	1.208	1.497	1.875	2.127	2.646

HOSES	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1 1/4"	1 1/2"	2"
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TEKNOJET/6000	0.679	0.770	0.794	0.861	0.982	1.124	1.282	1.571	1.949	2.201	2.720

HOSES	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1 1/4"	1 1/2"	2"
TEKNOJET/7300	0.706	0.797	0.821	0.888	1.009	1.151	1.309	1.598	1.976	2.228	2.747
TEKNOJET/8000	0.733	0.824	0.848	0.915	1.036	1.178	1.336	1.625	2.003	2.255	2.774

HOSES	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1 1/4"	1 1/2"	2"
TEKNOJET/9000	0.760	0.851	0.875	0.942	1.063	1.205	1.363	1.652	2.030	2.282	2.801
TEKNOJET/10000	0.787	0.878	0.902	0.969	1.090	1.232	1.390	1.679	2.057	2.309	2.828

HOSES	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1 1/4"	1 1/2"	2"
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VITULO technical department - rev. 09/12/24 - 02